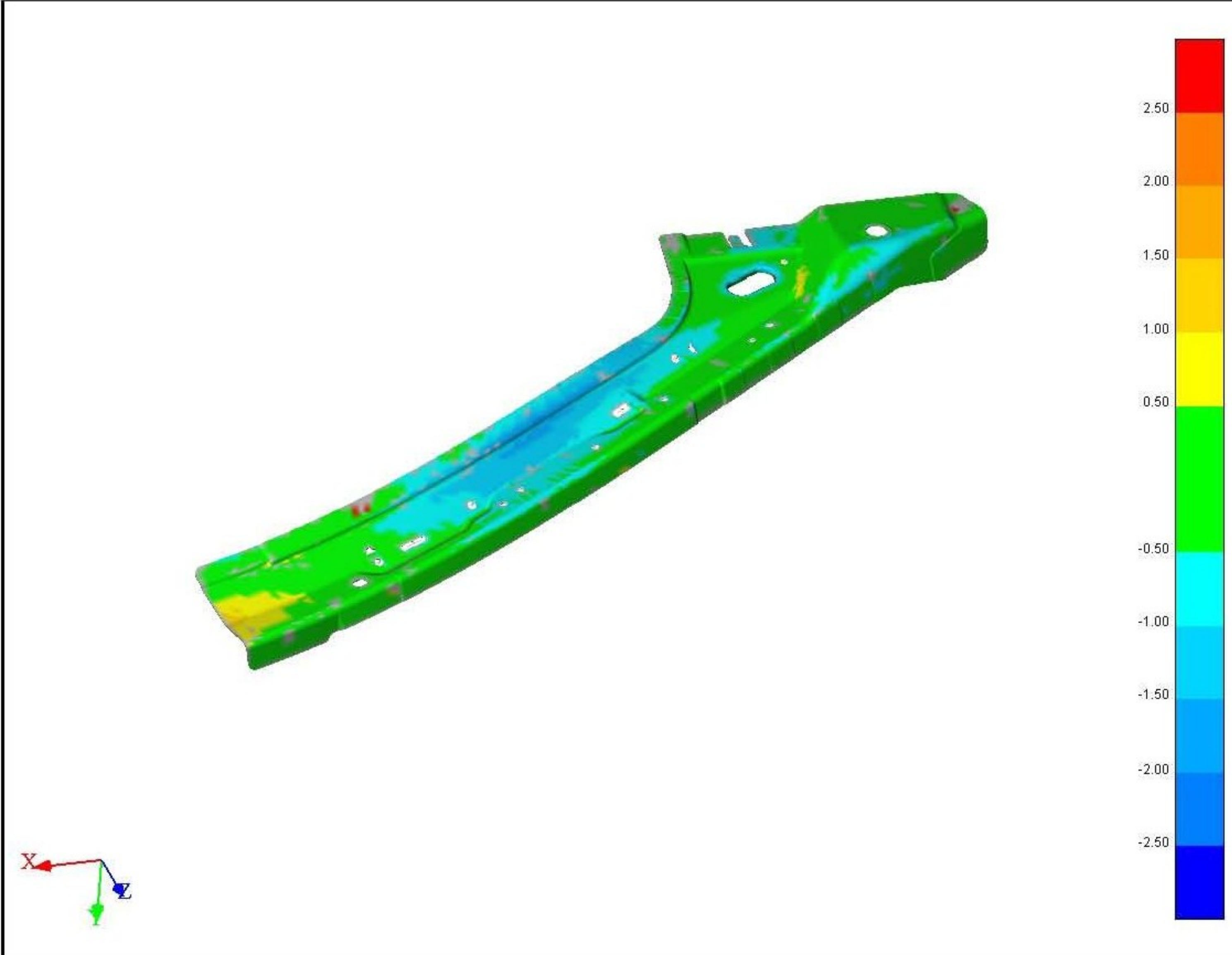


ETCS		
275 Executive Drive TROY MI-48084		
	Output: output_default	Global Tolerance USL: 0.50, LSL: -0.50

Single-Piece PIST Inspection Summary



Feature Type	# Dims	Acceptable to			
		GD&T		Global	
		# In	% In	# In	% In
Hole/Slot	26	26	100%	16	62%
Surface/Combo	48	41	85%	39	81%
Trim	43	35	81%	28	65%
All Features	117	102	87%	83	71%

Attributes	
System Number	
Model Year	
Vehicle Program	
Part Number	
Part Name	
Math Event	
Measurement Event	Other
Part Submittal	Other
GDIS	N
Ignore Deletion Flag	N
Category	MP
Release Level	003
Operator	operator
Measure Date	
Measure time	
Alignment Name	Alignment by Fixed Coordinates 1
Alignment Type	Alignment by Fixed Coordinates
Shift	1
Setup Name	
Output Name	output_default
Week Number	17

ETCS		
275 Executive Drive TROY MI-48064		
	Output output_default	* Global Tolerance USL: 0.50, LSL: -0.50

Single-Piece PIST XYZ Table

Dimension Label	Direction/ Size	Feature Type	LSL	USL	X/Size		Y		Z		Deviation
					Nominal	Actual	Nominal	Actual	Nominal	Actual	
0001SLO.Dir.MD	I/O	Surface_Point	-0.700	0.700	2,870.170	2,870.167	-600.080	-600.469	1260.000	1260.206	0.440
0001TLR.Dir.MD	F/A	Trim_Point	-1.500	1.500	2,876.170	2,875.209	-600.130	-600.562	1260.000	1259.883	-1.006
0001XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	8.500	8.428					
0001XLX.TP	TP	Round_Hole	0.000	1.000	2,701.250	2,701.578	-608.990	-608.789	1238.730	1238.473	0.343
0002SLO.Dir.MD	I/O	Surface_Point	-0.700	0.700	2,857.730	2,857.812	-587.230	-588.022	1300.000	1300.035	0.797
0002TLR.Dir.MD	F/A	Trim_Point	-1.500	1.500	2,863.690	2,862.105	-586.620	-587.714	1300.000	1299.640	-1.735
*0002XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	6.350	6.353					
*0002XLX.TP	TP	Round_Hole	0.000	2.000	2,565.250	2,565.586	-632.190	-631.510	1197.530	1197.588	0.448
0003SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,849.610	2,849.697	-570.000	-570.000	1319.020	1319.073	0.054
0003TLR.Dir.MD	F/A	Trim_Point	-1.500	1.500	2,865.450	2,865.399	-570.000	-570.011	1320.400	1320.325	-0.068
0003XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	6.500	6.581					
0003XLX.TP	TP	Round_Hole	0.000	1.500	2,543.840	2,544.087	-636.330	-636.466	1182.390	1182.257	0.393
0004SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,820.000	2,819.967	-563.520	-563.520	1311.610	1311.738	0.132
0004TLI.Dir.MD	I/O	Trim_Point	-1.500	1.500	2,820.000	2,819.936	-557.520	-557.460	1311.610	1311.842	0.060
*0004XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	6.350	6.441					
*0004XLX.TP	TP	Round_Hole	0.000	2.000	2,459.640	2,459.859	-651.730	-651.135	1146.610	1146.368	0.391
0005SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,780.000	2,779.898	-568.370	-568.370	1300.550	1300.898	0.363
0005TLI.Dir.MD	I/O	Trim_Point	-1.500	1.500	2,780.000	2,779.944	-562.370	-563.119	1300.550	1301.069	-0.754
*0005XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	6.500	6.679					
*0005XLX.TP	TP	Round_Hole	0.000	1.500	2,377.100	2,377.089	-666.900	-666.500	1099.730	1099.455	0.284
0006SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,745.000	2,744.957	-580.660	-580.683	1291.830	1291.977	0.154
0006TLI.Dir.MD	I/O	Trim_Point	-0.700	0.700	2,745.000	2,744.872	-574.730	-574.523	1292.730	1293.023	0.254
0006XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	8.500	8.418					
0006XLX.TP	TP	Round_Hole	0.000	1.000	2,352.100	2,352.403	-681.340	-680.766	1053.590	1053.268	0.187
0007SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,700.000	2,699.956	-587.630	-587.651	1276.700	1276.833	0.142
0007XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	6.500	6.630					
0007XLX.TP	TP	Round_Hole	0.000	1.500	2,249.730	2,249.365	-688.670	-688.394	1025.000	1025.363	0.454
0008SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,660.000	2,649.954	-595.950	-595.971	1258.860	1258.987	0.137
*0008XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	6.350	6.505					
*0008XLX.TP	TP	Round_Hole	0.000	2.000	2,272.140	2,272.110	-685.210	-684.885	1042.430	1042.409	0.053
0009SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,600.000	2,599.965	-604.640	-604.656	1238.500	1238.589	0.096
0009TLI.Dir.MD	I/O	Trim_Point	-0.700	0.700	2,600.000	2,599.960	-598.730	-598.835	1239.540	1239.679	-0.082
*0009XLX.Size.Diameter	Size.Diameter	Round_Hole	-0.250	0.250	6.350	6.423					
*0009XLX.TP	TP	Round_Hole	0.000	2.000	2,209.600	2,209.712	-703.440	-703.046	942.480	942.948	0.525
0010SLU.Dir.MD	U/D	Surface_Point	-0.500	0.500	2,560.000	2,549.974	-613.650	-613.662	1216.500	1216.561	0.068